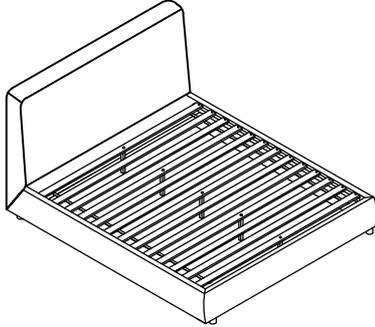




ASSEMBLY INSTRUCTIONS

ITEM NO.: 1931F-1 FULL UPH HEADBOARD
 1931-1 QUEEN UPH HEADBOARD
 1931F-2 FULL UPH FOOTBOARD W/ SLATS
 1931-2 QUEEN UPH FOOTBOARD W/ SLATS
 1931F-3 FULL UPH SIDE RAIL
 1931-3 QUEEN/KING UPH SIDE RAIL



Thank you for purchasing this product. Please take time to read and follow the instructions below. Check that you have all parts and hardware before assembly. Parts apparently missing are often found in the packing materials. If you do not have all the parts listed, have your dealer contact us and they be sent to you immediately.



It is recommended to install protective pads under all legs and support to avoid damage or scratches when placing furniture on a wood floor or other hard surface, and to limit Indentation and prevent discoloration if placing on carpet.

* DO NOT TIGHTEN BOLTS UNTIL COMPLETELY ASSEMBLED

1931F-1/ 1931-1 PARTS LISTS

| NO. | SKETCH | DESCRIPTION | QTY |
|-----|--------|-------------|-------|
| A | | Headboard | 1 PC |
| B | | Bun foot | 2 PCS |

HARDWARE LISTS

| NO. | SKETCH | DESCRIPTION | SIZE | QTY |
|-----|--------|-------------|------------------------|-------|
| 1 | | Thread Bolt | Ø5/16"-18 x 3-1/8"L | 6 PCS |
| 2 | | Flat washer | Ø5/16" x 23/32" x 2mmT | 6 PCS |
| 3 | | Hex Nut | Ø5/16"x1/2"x5/8"L | 6 PCS |
| 4 | | Open Wrench | 1/2" x 3-1/2"L | 1 PC |

1931F-2/ 1931-2 PARTS LISTS

| | | | |
|---|--|------------------|-------------------|
| B | | Bun foot | 2 PCS |
| C | | Footboard | 1 PC |
| D | | Slat | 1 ROLL/ 13 PCS |
| E | | Slat Support Leg | 5 PCS |

* ABOVE HARDWARE ARE PACKED IN #1931F-1/ 1931-1 FOR ASSEMBLY

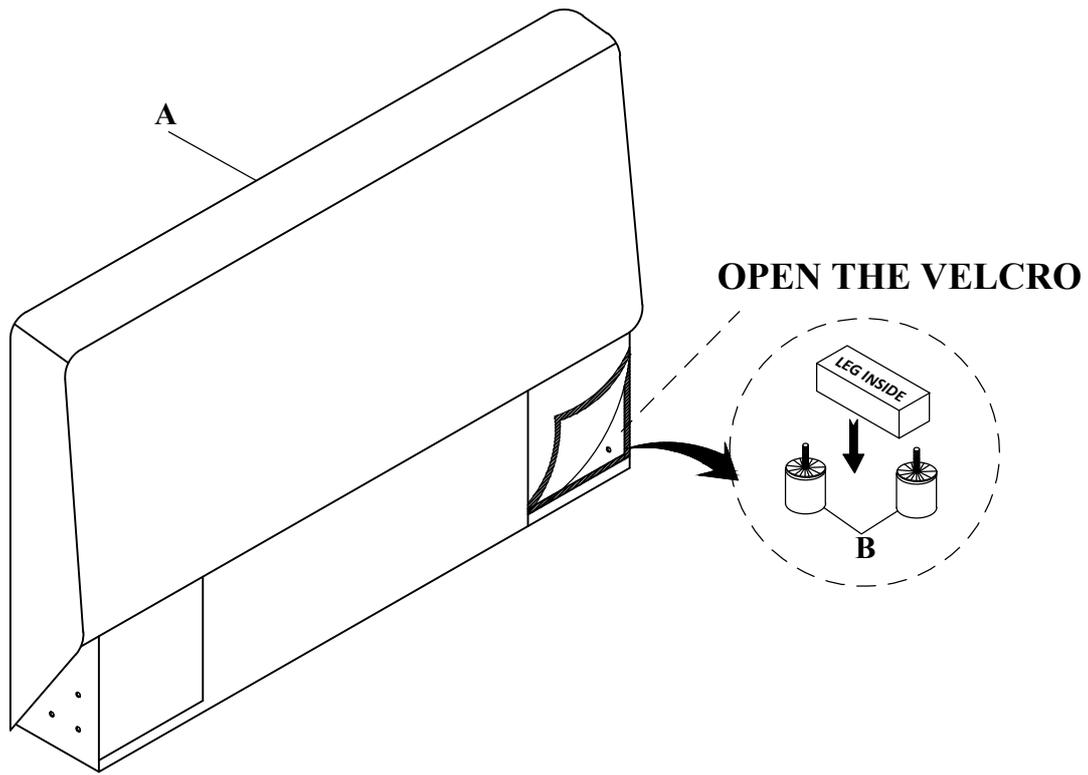
HARDWARE LISTS

| | | | | |
|----|--|-----------------|-------------------------|--------|
| 5 | | Bolt | Ø5/16"-18 x 1-1/4"L | 8 PCS |
| 6 | | Spring washer | Ø5/16" x 13/32" x 2mmT | 8 PCS |
| 7 | | Flat washer | Ø5/16" x 23/32" x 2mmT | 8 PCS |
| 8 | | Allen Key | 1/6" x 2-3/8"L | 1 PC |
| 9 | | Metal Connector | 7-4/5" x 2" x 2" x 2mmT | 2 PCS |
| 10 | | Screw | M4-13 x 1-1/4"L | 26 PCS |
| | | Screwdriver | Not Provided | |

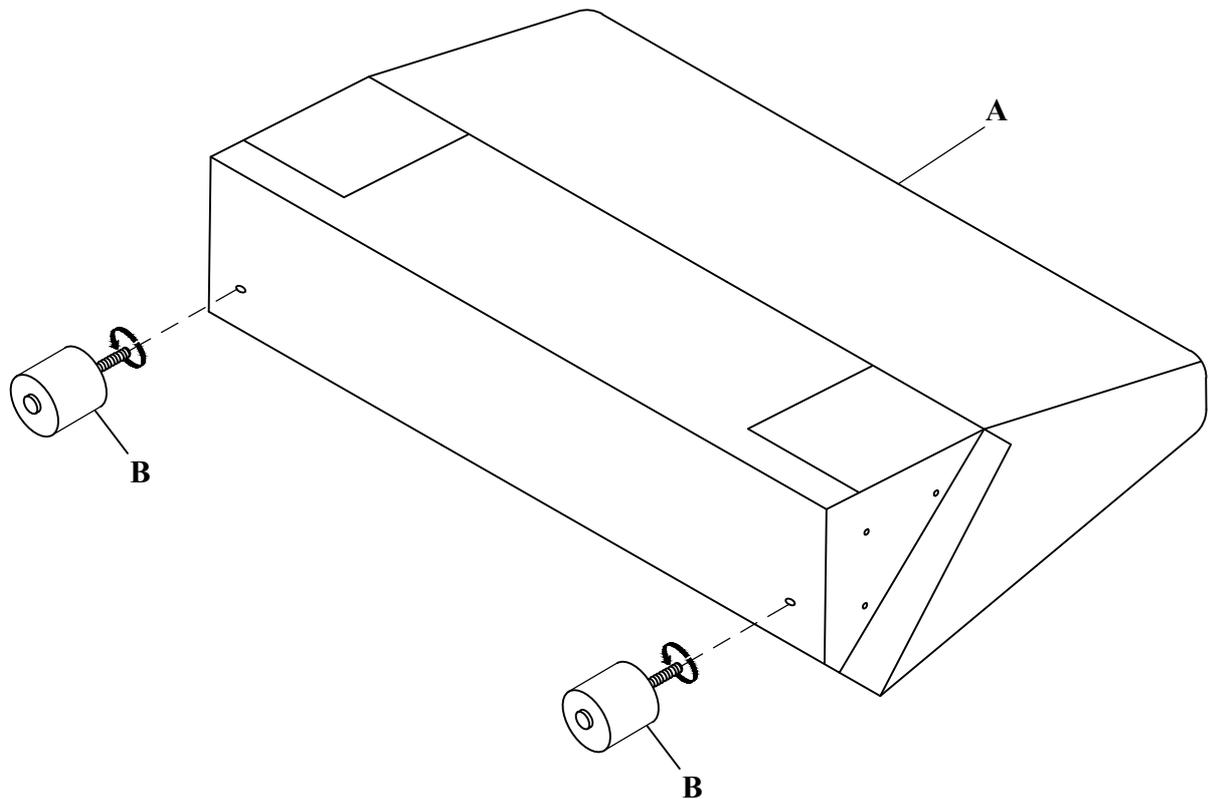
* ABOVE HARDWARE ARE PACKED IN #1931F-2/ 1931-2 FOR ASSEMBLY

1931F-3/ 1931-3 PARTS LISTS

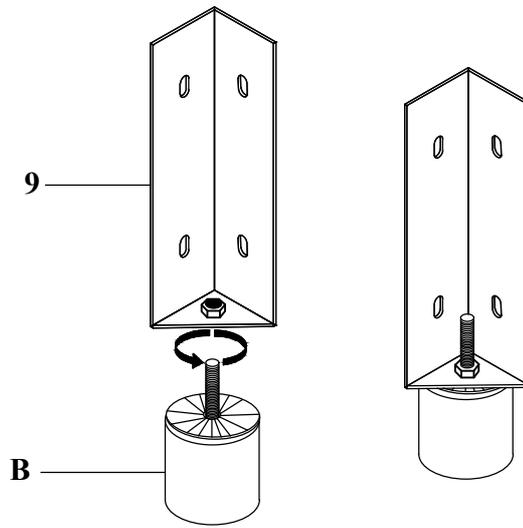
| | | | |
|---|--|---------------|------|
| F | | LSF Side Rail | 1 PC |
| G | | RSF Side Rail | 1 PC |



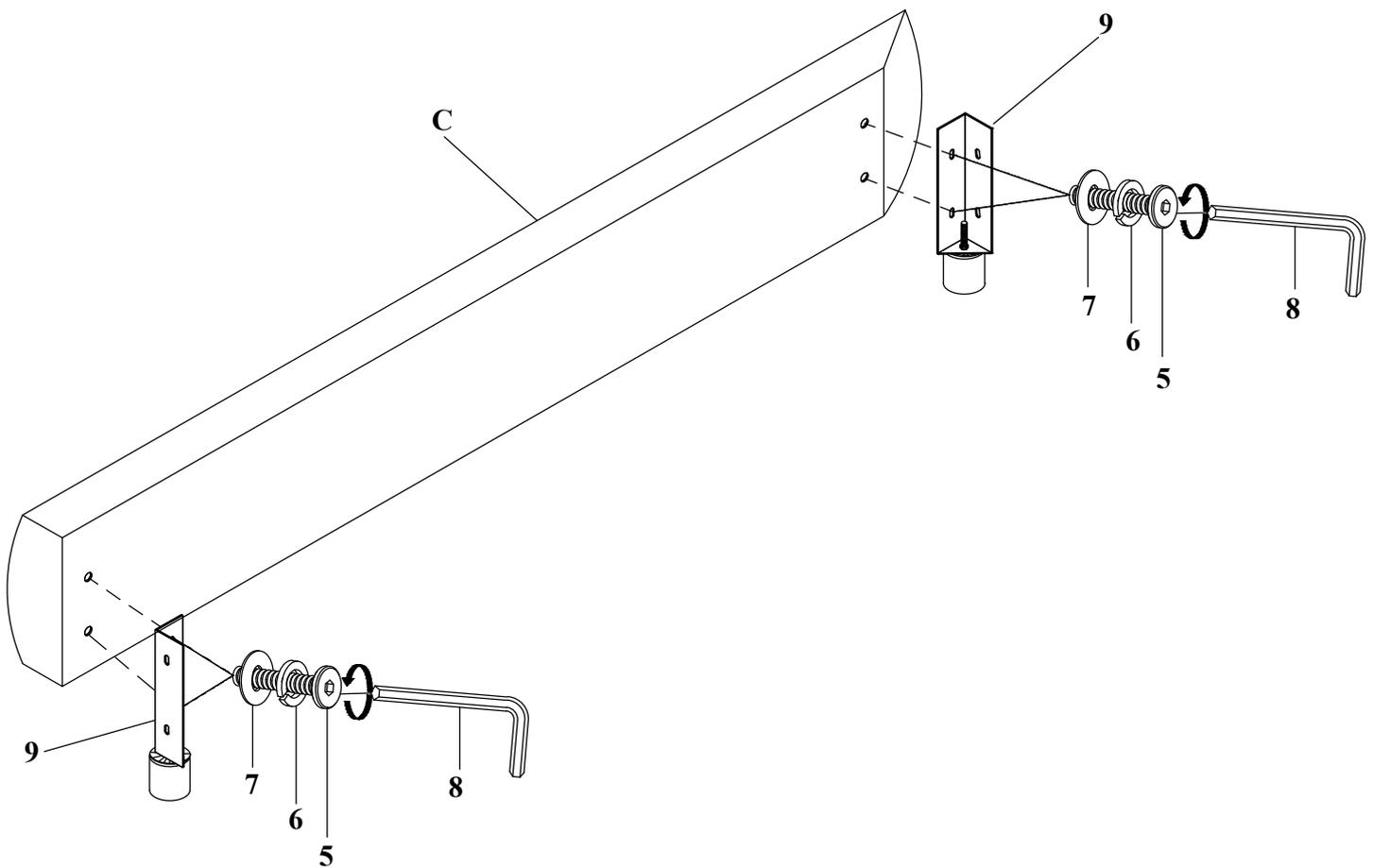
STEP 2:



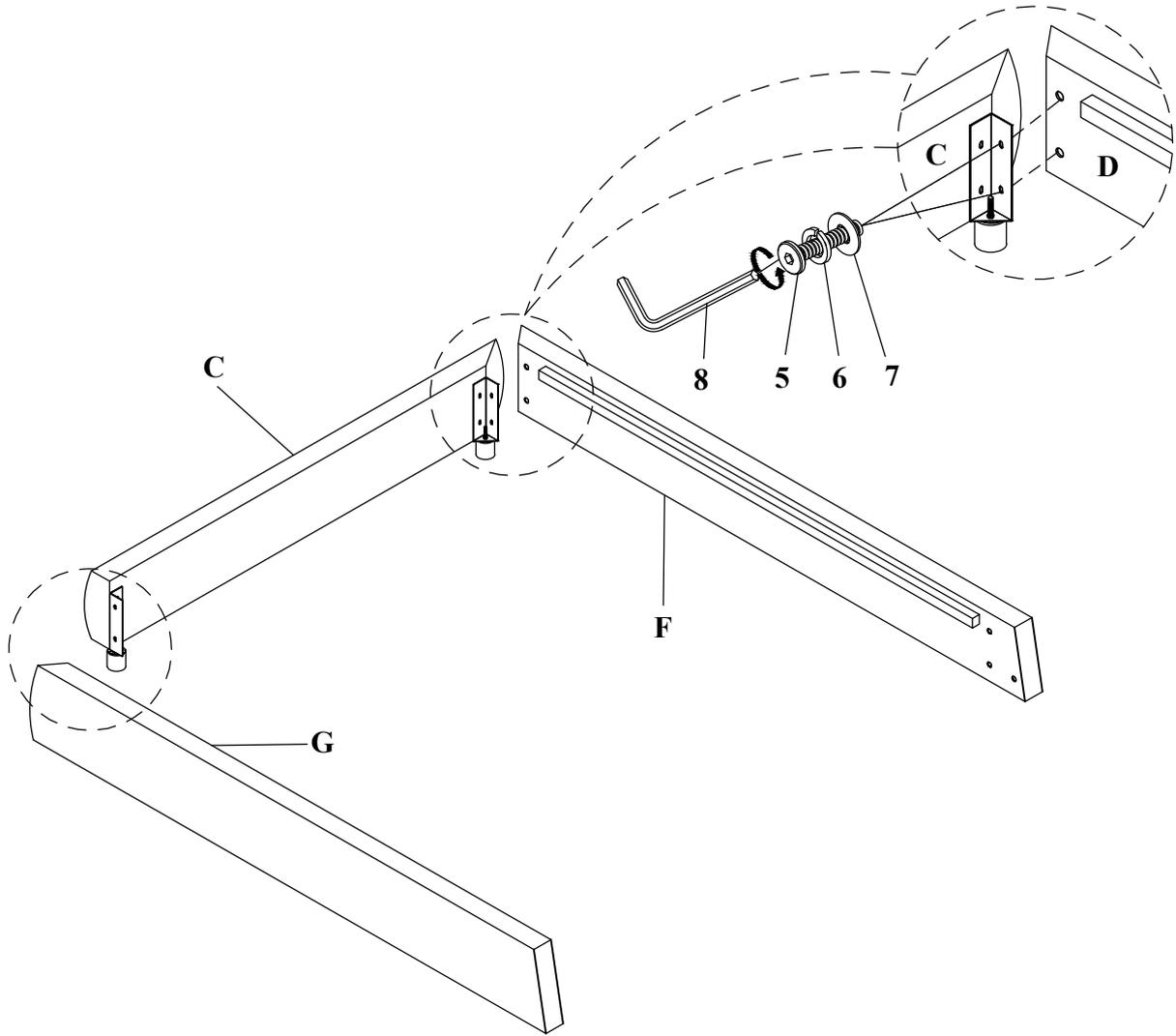
STEP 3:



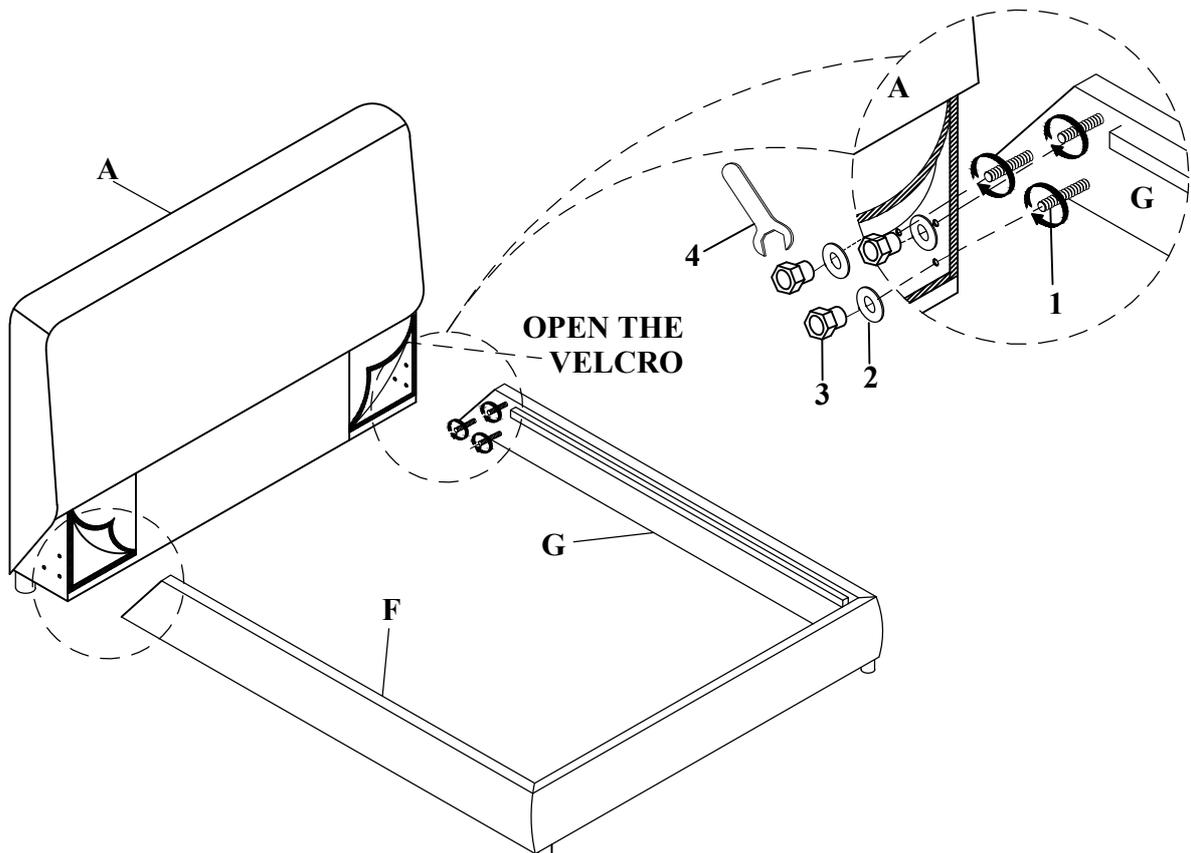
STEP 4:



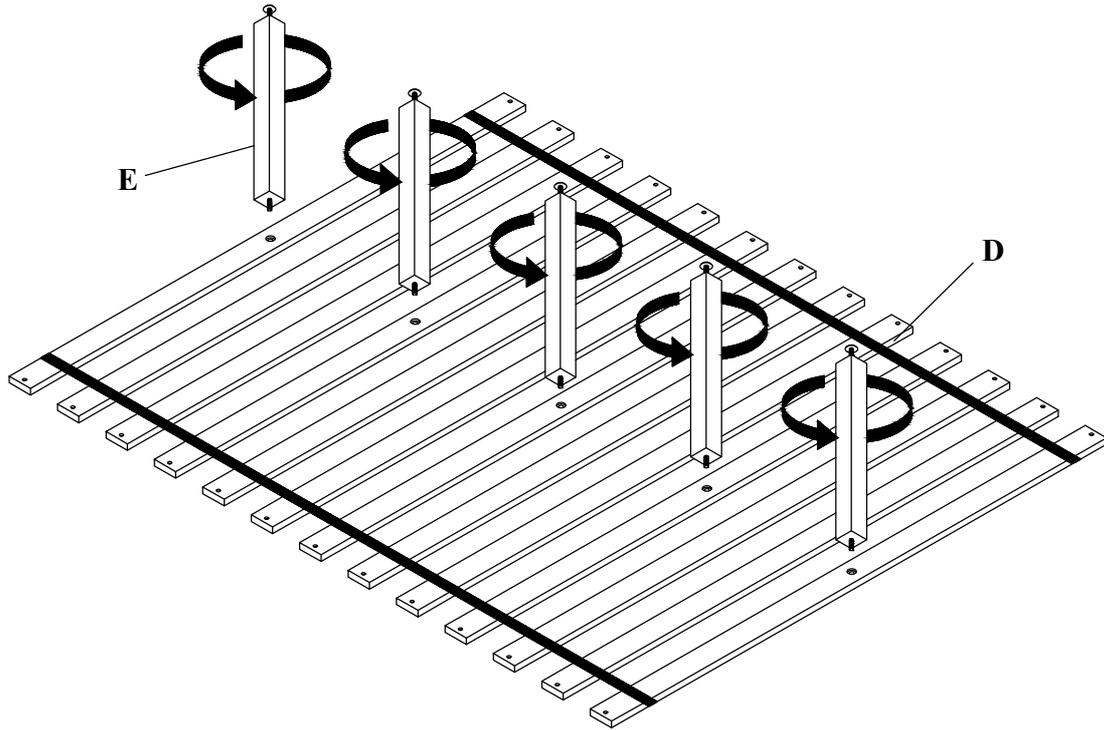
STEP 5:



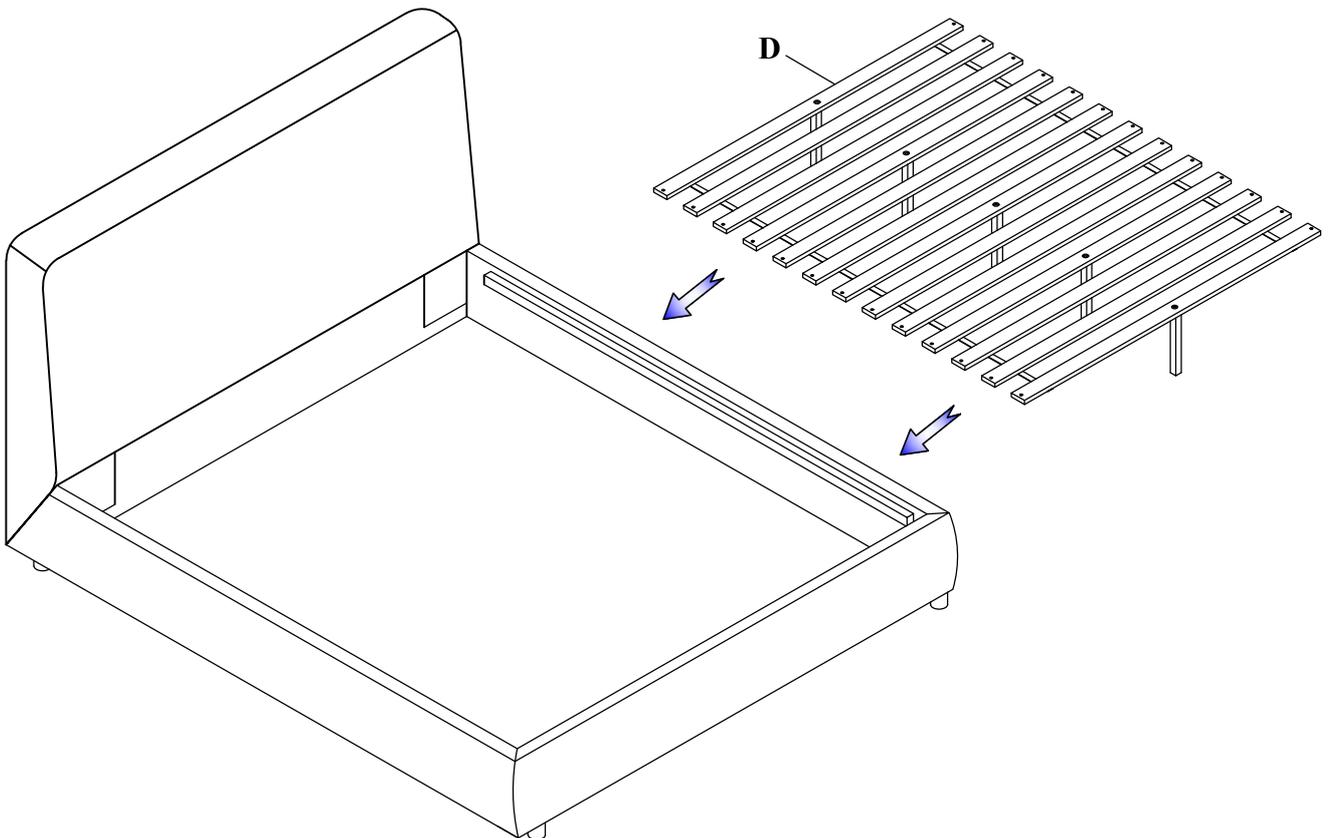
STEP 6:



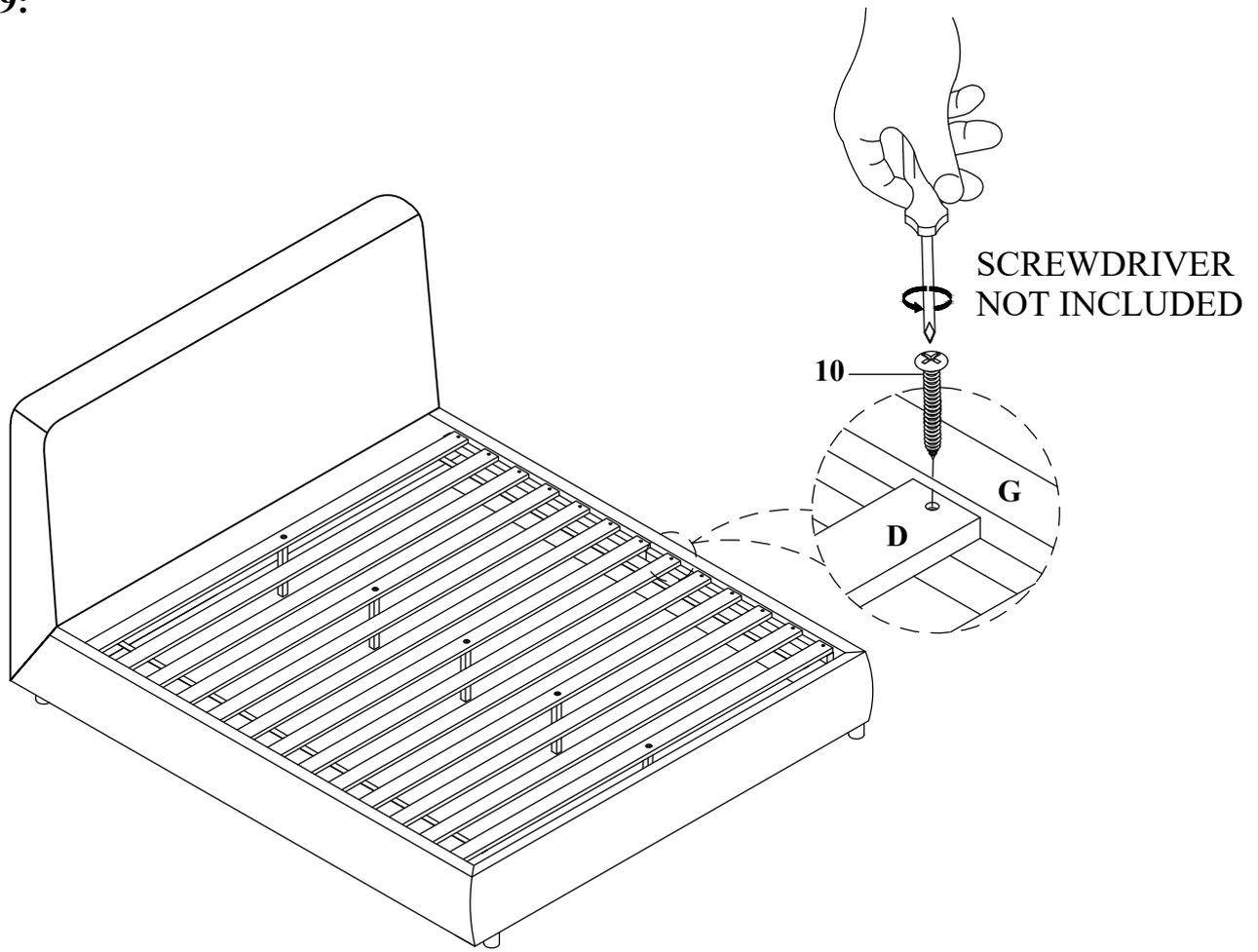
STEP 7:



STEP 8:



STEP 9:



COMPLETED

